





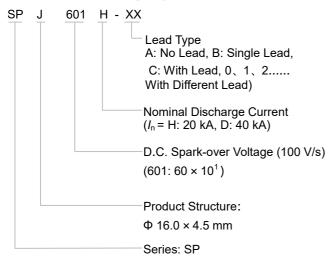
Features

- Fast Response
- Stable Performance Over Surface Life
- High Current Rating
- Low Capacitance
- High Insulation Resistance
- RoHS & REACH Compliant

Applications

- Class I 、 Class II and SPD
- N-PE Mode Protection In AC Power

Part Numbering System



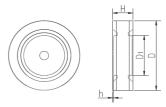
Description

Gas Discharge Tube (GDT) is a single-gap or multi-gap switching overvoltage protection device. Under normal circumstances, the GDT is in a high-impedance state; when suffer a surge, the GDT will change from a high-impedance state to a low-impedance state, and release the surge energy to the ground, reducing the residual voltage of the circuit, thereby protecting the equipment circuit or protect the human body from the hazards of transient overvoltage. GDT is formed by high-temperature sealing of metal electrodes, metallized ceramics, inert gas or other mixed gases.

Agency Information

Agency Symbol	Standards	The File No. and certification No. obtained by SETsafe SETfuse
71 ®	UL1449	E322662
c ₹1/ ®	UL1449	E322662

Dimensions (mm)



D	D ₁	н	h
Ф16.0 ± 0.5	Ф9.0	4.5 ± 0.6	0.2

Notes: May increase each kind of connect mode according to the customer different demand.

Reminder:

Part numbering system in the datasheet is only for selecting correct parameter and product features. Before placing order, please contact us for specifications and use the part number and product code in the specifications to place order to ensure the part is correct. Product code is the unique indentification.



SET safe | SET fuse

SPJ Series

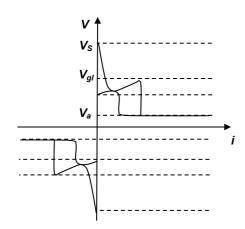
Specifications

Model		SPJ351D-XX	SPJ601D-XX	SPJ801D-XX	SPJ102H-XX	SPJ152H-XX		
Category			II	I & II	1 & 11	1 & 11	II	Units
Application			N - PE					
Nominal D.C. Spar	Nominal D.C. Spark-over Voltage (100 V/s)				800	1000	1500	V
D.C. Spark-over Vo	oltage (100 V/s	3)	280 ~ 420	480 ~ 720	640 ~ 960	800 ~ 1000	1200 ~ 1800	V
Impulse Spark-ove	r Voltage @1	kV/µs	< 900	< 1400	< 1600	< 2000	< 2800	V
GB/T18802.311								
Nominal Impulse D	ischarge Curr	ent @8/20 µs <i>I</i> _n	40	40	40	20	20	kA
Maximum Impulse	Discharge Cu	rrent @8/20 µs <i>I</i> _{max}	60	60	60	40	40	kA
Class I / II (Comp	ly with IEC61	643-11)						
Max Continuous O	perating Volta	ge <i>U</i> _c 50/60 Hz	110	255	275	275	320	Vrms
Follow Current Cut	-off Ability AC	50/60 Hz <i>I</i> _f	100	100	100	100	100	Arms
Nominal Discharge	Current @8/2	20 μs <i>I</i> _n	20	20	20	20	20	kA
Maximum Discharg	ge Current @8	/20 µs / _{max}	40	40	40	40	40	kA
Impulse Discharge	Current @10/	350 μs	8	8	8	6	6	kA
Insulation Resistan	ce (100 VDC)		> 1000	> 1000	> 1000	> 1000	> 1000	МΩ
Capacitance at 100	Capacitance at 100 kHz			< 7	< 7	< 7	< 7	pF
	UL1449	N ®	0	•	•	0	•	
Agency Approvals	UL1449	c A1 ®	0	•	•	0	•	
	TUV		0	0	0	0	0	

Note:

- 1. The above parameters based on ITU-T K12 & IEC61643.311、IEC61643.11 standards.
- 2. Connect mode according to the customer different demand.
- 3. " \bullet " means GDT has gained the certification, " \circ " means GDT is no certification.

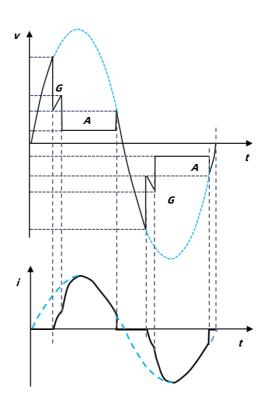
Electrical Characteristics



Relationship between Current and Voltage

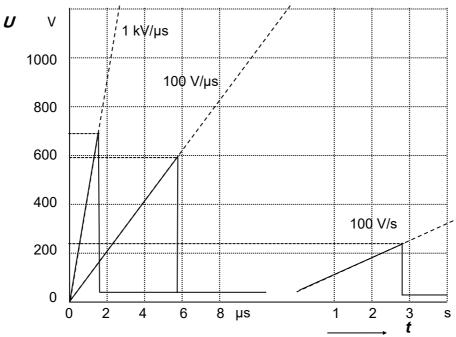
V_s: Spark-over VoltageVgl: Glow Voltage

Va : Arc VoltageG : Glow ModeA : Arc Mode



Time Variation Patterns of Voltage and Current

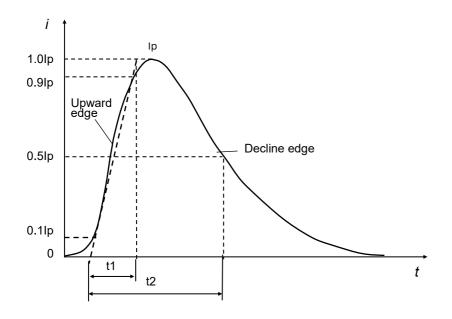
Reference Curve for Spark-over Voltage (Refer to 230 VDC)



Dynamic Response Impulse Spark-over Voltage (100 V/µs,1 kV/µs)

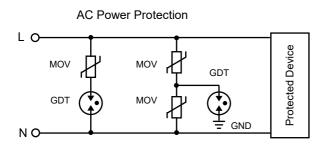
Static Response
D.C. Spark-over Voltage (100 V/s)

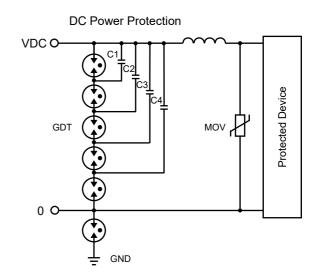
Curve for Impulse Discharge Current (For Reference Only)



- I_p : Peak current
- t_1 : Rise time in μ s
- t_2 : Delay time to half value in μs

Application Example (For Reference Only)



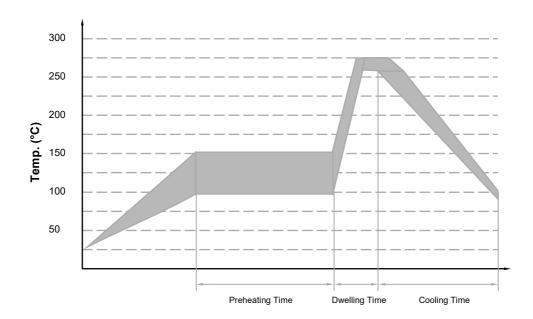




Recommended Hand-soldering Parameters (For Reference Only)

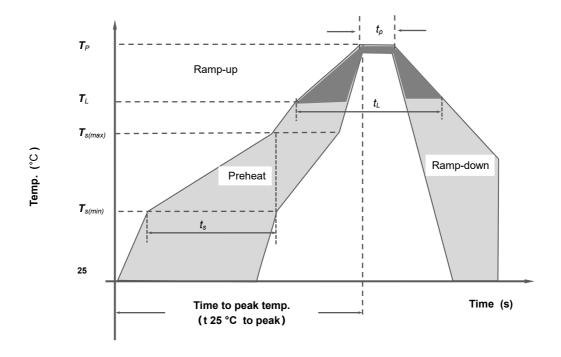
Items	Condition
Soldering Iron Temperature	350 °C (Max.)
Soldering Time	4 s (Max.)
Space between soldering point and product body	According to the guidance method

Wave Soldering Parameters (For Reference Only)



Item	Temp. (°C)	Time (s)
Preheating	90 to 150	< 150
Dwelling	255 to 280	3 to 10

Reflow Soldering Parameters (For Reference Only)



	Reflow Condition	Pb-Free Assembly		
	Temp. Min $T_{s(min)}$	150 °C		
Preheat	Temp. Max $\mathcal{T}_{s(max)}$	200 °C		
	Time (Min to Max) t _s	(60 to 180) s		
Average ramp ι	up rate (Liquidus Temp. (T_L) to peak)	3 °C / second max		
$T_{s (max)}$ to T_L Ra	mp-up Rate	5 °C / second max		
Reflow	Temp. (T_L) (Liquidus)	217 °C		
Reliow	Temp. (t_L)	(60 to 150) s		
Peak Temp. (T	-) -)	(255 to 260) °C		
Time within 5 °C	C of actual peak Temp. (t_P)	(10 to 30) s		
Ramp-down Ra	ite	6 °C / second max		
Time 25 °C to p	peak Temp. (<i>T_P</i>)	8 minutes max		
Do not exceed		260 °C		

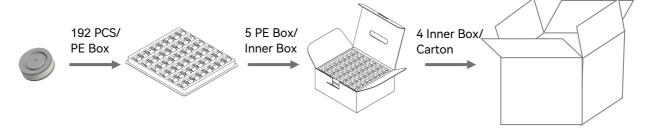
SPJ Series

Packaging Information

PE Box Package

Item	PE Box	Inner Box	Carton
Dimensions (mm)	225 × 205 × 16	230 × 210 × 98	440 × 250 × 250
Quantity (PCS)	192	960	3840

Notes: Packaging dimensions and quantity are for reference only.



The above picture packaging is only suitable for type A products. For the other appearance and packaging mode and quantity, please refer to the specification.





Glossary

Item	Description
	D.C.Spark-over Voltage
V_{s}	The voltage at which the GDT sparks over with slowly increasing d.c. voltage.
	— (IEC 61643-311)
	Impulse Spark-over Voltage
V	The highest Voltage which appears across the terminals of a GDT in the period between the application of an
	impulse of given wave-shape and the time when current begins to flow.
	— (ITU-T K.12)
	Arc Voltage
V_{a}	Voltage drop across the GDT during arc current flow.
	— (IEC 61643-311)
	Glow Voltage
V_{gl}	The peak value of the voltage drop across the GDT when a glow-current is flowing, It is sometimes called the
J	glow mode voltage. — (ITU-T K.12)
	(110 1 14.12)
	8/20 Current Impulse
8/20 μs	Current impulse with a nominal virtual front time of 8 µs and a nominal time to half-value of 20 µs.
	— (IEC 61643-11)
	10/350 Current Impulse
10/350 μs	Current impulse with a nominal virtual front time of 10 µs and a nominal time to half-value of 350 µs. — (IEC 61643-11)
	— (IEC 01043-11)
	1.2/50 Voltage Impulse
1.2/50 µs	Voltage impulse with a nominal virtual front time of 1.2 μs and a nominal time to half-value of 50 μs.
	— (IEC 61643-11)
	Alternating Discharge Current
1	The r.m.s. value of an approximately sinusoidal alternating current passing through the gas discharge tube.
	— (ITU-T K.12)
	Nominal Discharge Current
<i>I</i> _n	Crest value of the current through the GDT having a current waveshape of 8/20 µs.
	— (IEC 61643-11)
	Maximum Discharge Current
I _{max}	Crest value of a current through the GDT having an 8/20 µs waveshape and magnitude according to the manu-
	facturers specification. I_{max} is equal to or greater than I_{n} .
	— (IEC 61643-11)



SPJ Series

	Impulse Discharge Current
$I_{\rm imp}$	Crest value of a discharge current through the SPD with specified charge transfer Q and specified energy W/R ir the specified time.
	— (IEC 61643-11
	Voltage Protection Level
U_{p}	Maximum voltage to be expected at the SPD terminals due to an impulse stress with defined voltage steepness and an impulse stress with a discharge current with given amplitude and waveshape.
	— (GB 18802.11、IEC 61643-11
	maximum r.m.s. voltage
U c	Which may be continuously applied to the SPD's mode of protection.
	— (IEC 61643-11
	follow current
I _f	Peak current supplied by the electrical power system and flowing through the SPD after a discharge current impulse.
	— (IEC 61643-11
	class I tests
class I	Tests carried out with the impulse discharge current limp, with an 8/20 current impulse with a crest value equal to the crest value of limp, and with a 1.2/50 voltage impulse.
	— (IEC 61643-11
	class II tests
class II	Tests carried out with the nominal discharge current I_n , and the 1.2/50 μ s voltage impulse.
	— (IEC 61643-11



GD I
Gas Discharge Tube
SPJ Series



Usage

- 1. Do not operate GDT in power supply networks, whose maximum operation voltage exceeds the minimum spark-overvoltage of
- 2. The GDT may become hot in the event of longer periods of current stress (burn risk). In the event of overload the connectors may fail or the component may be destroyed.
- 3. If the contacts of GDT are defective, current load can cause sparks and loud noises.
- 4. When air pressure is from 55 kPa to 106 kPa. The relative altitude shall be +5000 m to -500 m.

Replacement

The GDT is a non-repairable product. For safety sake, please use equivalent GDT for replacement.

Storage

The packaged GDT should be placed in a dry, ventilation and non-corrosive environment.

Installation Position

Do not install the GDT in a touchable position.

Mechanical Stress

Do not take violent action such as knocking when assembling, to avoid product failure.

Gas Discharge Tube (GDT) Features & Model List Overview

1500 1200 1000

800

600

470

420

400

350

300

250

230

200

150

90

75

70

Size (mm)

In (8/20 μs) (kA) Impulse Discharge Current

Product Structure

DC Spark-over Voltage (V)

Size (mm) Ф8.0 × 2.2 $6.0 \times 8.3 \times 8.3$ 10.0 x 8.3 x 8.3 6.8 x 3.5 x 3.5 $7.6 \times 5.0 \times 5.0$ 7.8 x 5.0 x 5.0 In (8/20 μs) (kA) Impulse Discharge Curren 10 / 20 20 3 5 / 10 5 10 / 20 **Product** Structure

SMD

Gas Discharge Tube (GDT) Features & Model List Overview									
	\					/	\uparrow		
4500	0	SF	SE	0	0	0			

	1	\						lack
	4500	0	SF	SE	0	0	0	
	4000		SF	SE				
	3600		SF	SE				
	3000		SF	SE				
	2500		SF	SE				
	2000		SF	SE				
DC Spark-over Voltage (V)	1500		SF	SE				
ge	1200			SE				
<u> </u>	1000		SF	SE				
8	800	SD(-L)	SF	SE				
ē	600	SD(-L)	SF	SE	TZ(-L)	TB	TR(-L)	Model
ò	470	SD(-L)	SF	SE	TZ(-L)	ТВ	TR(-L)	<u> </u>
Ž	420	SD(-L)	SF	SE	TZ(-L)	ТВ	TR(-L)	
ba	400							
O)	350	SD(-L)	SF	SE	TZ(-L)	TB	TR(-L)	
۵	300							
	250	SD(-L)	SF	SE				
	230	SD(-L)	SF	SE	TZ(-L)	ТВ	TR(-L)	
	200				TZ(-L)			
	150	SD(-L)	SF	SE	TZ(-L)	ТВ	TR(-L)	
	90	SD(-L)	SF	SE	TZ(-L)	ТВ	TR(-L)	
	75	SD(-L)	SF	SE	TZ(-L)			
	70	SD(-L)	SF	SE	0	0	0	→
Size (ı	mm)	Ф5.0 × 5.0	Ф5.5 × 6.0	Ф8.0 × 6.0	7.6 × 5.0 × 5.0	Ф6.0 × 8.0	Ф8.0 × 10.0	
In (8/20 L Impulse Disch	JS) (kA) arge Current	5	3/5/10	5 / 10 / 20	5 / 10	10	10 / 20	
Product Structure		ı		D	P			

Gas Discharge Tube (GDT) Features & Model List Overview

	High Current (May increase each kind of connect mode according to the customer different demand.)													
Prod Struc														
In (8/20 Impulse Disch	µS) (kA) large Current	2	0				40				80	100	20	
Size (mm)	Ф11.8 × 6.2	Ф11.8 × 4.2	Ф16.0 × 4.5	Ф11.8 × 17.0	Ф18.0 × 6.7	Ф16.0 × 8.0	Ф15.0 × 3.0	Ф20.0 × 6.0	Ф20.0 × 4.0	Ф24.0 × 10.0	Ф30.0 × 12.0	16 × 8.4 × 9.3	
	70	0	0	0	0	0	0	0	0	0	0	0	0	\longrightarrow
	75	0												
	90	SPB						SPK						
	150	SPB												
	200	0												
	230	0												
_	250	0												
DC Spark-over Voltage (V)	300	SPB o	SPC	SPJ	SPA	SPH	SPI			SPV				
Sp	400 350	ODD	0	0	0	O	ODI			0				
ar	420	0												
Ŷ	470	0												9
Ver	600	SPB	SPC	SPJ	SPA	SPH	SPI	SPK	SPR	SPV	SPS	SPP		Model
۶	800	SPB	SPC	SPJ	SPA	SPH	SPI	SPK	SPR	SPV	SPS	SPP	TPA	₹
olta	1000	SPB	SPC	SPJ										
ge	1400	0											TPA	
Ŝ	1500	SPB		SPJ			SPI							
	2000	SPB							SPR					
	2500	0												
	3000	0							SPR					
	3600	0												
	4000	0	0	0	0		0	0	0		0		0	
	4500	0	0	0	0	0	0	0	0	0	0	0	0	
	1	\												N